



KENNETH LYNCH

& SONS

Est. 1927

#6740 HERMANN PARK BENCH ASSEMBLY INSTRUCTIONS  
NATURAL WOOD

8' L	3 legs	12 wood slats, 8' L	66x 1/4"-20 carriage bolts – 2 1/8" L 8x 1/4"-20 carriage bolts – 2 1/4" L 72x nuts and washers
4' or 6' L	2 legs	12 wood slats, 4' or 6' L	44x 1/4"-20 carriage bolts – 2 1/8" L 4x 1/4"-20 carriage bolts – 2 1/4" L 72x nuts and washers

1. Unpack and verify parts count.
2. Stand the legs up and begin placing the wood slats on the bench. Leave the nuts loose. 2 1/4" long bolts are to be used on the 6<sup>th</sup> slat down from the top of the bench.
3. Get a straight 2x4 and set it against the feet of the legs so one foot of each leg is touching the 2x4. This way you can make sure that the legs are lined up. Now, using a 2' framing square, check to see that the legs are at right angles to the 2x4. Also check to see that the legs are plumb. Of course, you must be working on a level floor.
4. Now, keeping the bench legs all square and plumb and making sure that all the slat ends are even, tighten all the nuts. When you tighten the nuts watch to make sure that you don't tighten them so much that the bolt heads are drawn into the surface of the slat which can happen easily with softer wood. Tighten the bolts evenly on both sides of the leg so that one bolt doesn't make the bench stand crooked.
5. Inspect the bench from a distance to make sure it looks good and straight. If it's OK then proceed to cut off any extra length of the bolts where they protrude from the nuts. Then rivet over the ends of the bolts so the nuts can't be removed and so nobody can be cut by the sharp edges.
6. Touch up the nuts and bolts at the back and bottom of the bench, and anywhere paint has chipped off from handling. This completes the assembly.



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